

# OILES (THAILAND) CO., LTD. - Parent project #8241

## [PJ260091] Robot Handling Machine

22 May 2026 14:41 - Waraporn Promsopa

<b>Status:</b>	In Progress	<b>Start date:</b>	
<b>Priority:</b>	Normal	<b>Due date:</b>	
<b>Assignee:</b>	Warit Chunlaka	<b>Spent time:</b>	0.00 hour
<b>Description</b>			

### History

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1 Standard equipment cost  
1-1 Nachi : MZ07LF-01-000-CFDS-0000F 1 set  
1-2 IAI : ICSB3-BE1HB3M-WA-80AQ-60AQ-15AQB-T4-5L-CT-CT 1 set  
1-3 Modify PLC "Press Machine" to Master Control " 1 set  
1-4 Modify PLC "Inspection Machine" to Master Control " 1 set  
2 Electrical cost  
2-1 Master Control Box 1 set  
2-2 Field Wiring : Tray Supply (York) Unit 1 set  
2-3 Field Wiring : Robot (6-Axis) Pick and Place Unit 1 set  
2-4 Field Wiring : Tray Supply (Sheet) Unit 1 set  
2-5 Field Wiring : Finish Good 1 set  
2-6 Field Wiring : Safety Fence Unit 1 set  
2-7 Field Wiring : Modify PLC "Press and Inspection Machine" for New Master Control 1 set  
3 Mechanical cost  
3-1 Tray Supply (York) Unit 1 set  
3-2 Tray Supply (FG) Unit 1 set  
3-3 Robot (6-Axis) Pick and Place Unit 1 set  
3-4 Robot (Cartesian) Pick and Place Unit 1 set  
3-5 Tray Supply (Sheet) Unit 1 set  
3-6 Safety Fence Unit 1 set  
3-7 Press Machine (Modify) Unit 1 set  
3-8 Wire Way Unit 1 set  
3-9 Solenoid Valve and Air Unit 1 set  
4 Engineering cost  
4-1 Design < Hardware and Software > 1 Job  
Assembly / Wurring , Test Run / BuyOff  
Modify Existing Press and Inspection Machine (Include Transportation)  
5 Installation and Commissioning  
5-1 Installation and Wurring 1 Job  
IO check and Software Debug  
Test Run and Machine Commissioning  
Include :  
set  
set  
1 Job  
55,600.00 55,600.00  
1 set 16,700.00  
509,400.00 509,400.00  
1 Job 225,000.00 225,000.00  
Transportation and Tool  
Safety check and Quality check  
Stand By Production (3 Days , 1 Shift)  
Note )  
1. Customer provide Primary Power and Air (Drop Point)  
2. Customer provide the sample for enough test  
3. Customer provide Tray for York , Sheet and FG  
4. Customer provide Inspection machine 2 set ( with similar ) for modify at Tomas around 1 month  
5. Customer provide Press Machine for modify at Tomas around 1 month  
6. Customer provide Forklift for Loading and Unloading machine  
Remark :  
50% DP upon PO Credit 7days  
20% after Design Finished and Before arranging parts Credit 30days  
10% after When installing the product Credit 30days  
10% after Finished installation Credit 30days  
10% after Finished handover Credit 30days  
Delivery : 5 - 6 Months (After PO) or by Discussion