ACME INDUSTRY CO.,LTD. - Project progress work #52

Parent project # 545 (Closed): [PJ230017]Handy Terminal Stock Management System phase1&2

Issue topics

16 Oct 2023 16:36 - Kittisak Isarapongporn

Status: Start date: Closed 16 Oct 2023 **Priority:** Due date: High 22 Oct 2023 % Done: Assignee: Kittisak Isarapongporn 100% Category: **Estimated time:** 56.00 hours Target version: Spent time: 37.00 hours Finish date: DB skills: OS skills: Programming skills:

Description

:: last updated: 2023-10-16

- Summarize the remaining topics and issues below.
- 1. Nisshin Ship & Air
- unit_qty from import (Is it use stock_in instead?)

YES. [CLOSED]

- 2. Bom
- Supplier_no (Need to declare)

Try to use the supplier name to map to items.

The supplier would be changed according to items on tag label generator web page. [IN PROGRESS]

- Duplicated error (reference part no 2R5GM8129-1, product no MRO-F5AE2) Will check the entire 51 files by this month. [IN PROGRESS]
- No need to management flag(Show only)

MRO-F5AE2 2R5GM8129-1 248 250 2 2R5GM8129-1 2R5GM8129G 249 251 2 MRO-F5AE2 3B3GQ6592-1 266 268 2 3B3GQ6592-1 3B3GQ6592-1G 267 269 2 MRO-F5AE2 2R5AF5835-3 284 286 2 2R5AF5835-3 PP-RHA 285 287 2

[CLOSED]

- Outsource(3rd party) production
- BOM doesn't provided the below information
- 1. Incharge who will do the outbound job
- 2. Store where will store the WIP [IN PROGRESS]

BOM table

- Add the outsource_flg production
 - No need to do, will manage by the uncontrol items master [CLOSED]

Generate the job

- 1. Outbound from PC (Outbound production)
- 2. Inbound to store (May be PC store like as material store)
- 3. Don't need to create the Inbound/Outbound material at production store [CLOSED]
- 3. Item

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- Create column stock_out_min_qty. The stock_out is used to define the withdrawn unit from its store(The unit has to be checked when choosing the location within the store section referred to [item].[store_section]).
[IN PROGRESS]

- 4. Stock
- Create columns reserve_qty & reserve_unit.
 [CLOSED]
- 5. Location
- Add section_id (Link to department ID) [CLOSED]
- 6. Stock maintenance
- Need to check each label [CLOSED]
- 7. Stock out min qty
- In the case of the PC Store is as same as the production store [CLOSED]
- 8. Uncontrol parts master Informed to K.Thip. Waiting for information [NEW TOPIC]
- 9. Reprint [NEW TOPIC]
- Request parts_no of plastic beads Informed to K.Thip. Waiting for information [NEW TOPIC]
- Request supplier code in BOM [DUPPLICATED]

History

#1 - 01 Nov 2023 17:28 - Kittisak Isarapongporn

- Status changed from New to In Progress

#2 - 24 Nov 2023 17:07 - Kittisak Isarapongporn

- % Done changed from 60 to 80

Fix new issues below

- 1. Prevent the scanning of the invalid label that doesn't have the packing standard.(HT)
- 2. Location master bugs (Web)
- 3. Add the NG/Good qty in INBOUND WIP function (HT)
- 4. Modify the store procedure to remove the INBOUND WIP while it would be received by material inbound (PO or NISSHIN).
- 5. Fix the plandate doesn't apprear (Web)
- 6. Disable the [Print Tag] button on INBOUND PRODUCTION (HT)
- 7. Allow to inbound the some of qty or not completed (HT).
- 8. Add the LOGOUT button(Web)
- 9. Modify the store procedure to support the separated BOM for spare part and service parts
- 10. Show label ID

#3 - 28 Nov 2023 01:32 - Kittisak Isarapongporn

- % Done changed from 80 to 90

Test and teach to the user.

There are topics and current issues that need to be checked below.

- 1. Is it able to automatically unit conversion finding the items with getStockFifo() e.g. finding 25kg -> 25,000 grams?
- 2. Expand the row height in an outbound function. (HT)
- 3. Display the warning pane dialog for the amount of QC waiting for confirmation.
- 4. Add the 2 functions for NG Inbound WIP (HT)
- Scan QC User ID if NG
- Show and keep the NG reason
- 5. Confirm with the user about the location GOOD/NG.

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- 6. Confirm with the user about the store section of items.
- 7. Lot number report by FG Lot no.
- 8. NG report and confirmation(Recreate the work schedule).
- 9. Is it able to provide the label print function from the supplier?

#4 - 17 Jan 2024 17:42 - Kittisak Isarapongporn

- % Done changed from 90 to 100

#5 - 17 Jan 2024 17:43 - Kittisak Isarapongporn

- Status changed from In Progress to Close request

#6 - 30 Jan 2024 20:55 - Ryo Nozaki

- Status changed from Close request to Closed

#7 - 04 May 2024 16:16 - Ryo Nozaki

- Project changed from 26 to ACME INDUSTRY CO.,LTD.
- Parent task set to #545

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