

Asteer (Thailand) Co., Ltd. - Project progress work #38

Parent project # 571 (Closed): [PJ230046]Pokayoke for pallet placement Cooperation with PLC BT

Devolop and debug PLC Mitsubishi Q Series

07 Oct 2023 16:00 - Atchai Konthong

|                                                |                   |                        |             |
|------------------------------------------------|-------------------|------------------------|-------------|
| <b>Status:</b>                                 | Closed            | <b>Start date:</b>     | 09 Oct 2023 |
| <b>Priority:</b>                               | Normal            | <b>Due date:</b>       | 16 Oct 2023 |
| <b>Assignee:</b>                               | Santi Srichankaew | <b>% Done:</b>         | 100%        |
| <b>Category:</b>                               |                   | <b>Estimated time:</b> | 40.00 hours |
| <b>Target version:</b>                         |                   | <b>Spent time:</b>     | 24.00 hours |
| <b>Finish date:</b>                            | 25 Oct 2023       | <b>DB skills:</b>      |             |
| <b>Programming skills:</b>                     |                   | <b>OS skills:</b>      |             |
| <b>Description</b>                             |                   |                        |             |
| Start Devolop 10/9/2023                        |                   |                        |             |
| Devolop ladder for transfer data Handy and PLC |                   |                        |             |
| Using DM<br>D4000~                             |                   |                        |             |

History

#1 - 09 Oct 2023 23:30 - Atchai Konthong

- Status changed from New to In Progress

Postpone the completion schedule because of K.Kamol have urgent work.

#2 - 09 Oct 2023 23:31 - Atchai Konthong

- % Done changed from 0 to 10

#3 - 18 Oct 2023 18:41 - Ryo Nozaki

- Assignee changed from Atchai Konthong to Santi Srichankaew

#4 - 19 Oct 2023 09:49 - Santi Srichankaew

- File POKAYOKE\_PALLET\_REPLACEMENT.zip added

- % Done changed from 10 to 70

- Finish date set to 25 Oct 2023

Deverlop PLC Keyencce test OK/NG data sendingnormal  
next step  
Deverlop to PLC Mitsubishi waiting demo PLC Mitsubishi Q series

#5 - 25 Oct 2023 09:34 - Ryo Nozaki

- Description updated

#6 - 02 Nov 2023 08:45 - Santi Srichankaew

- File BT-LR01 Read data.gxw added

- % Done changed from 70 to 90

Test comunication system from BT-LR1 send data to PLC mitsubishi Q MC protocal  
result can sending data to adress buffer

Next step  
Onsite installation software and patr

#7 - 23 Nov 2023 13:28 - Santi Srichankaew

- File BT-LR01 Read data.gxw added
- Status changed from In Progress to Confirmation request
- % Done changed from 90 to 100

Deverlop program complete

#8 - 24 Nov 2023 18:15 - Kittisak Isarapongporn

- Status changed from Confirmation request to Close request

#9 - 02 Dec 2023 10:15 - Ryo Nozaki

- Status changed from Close request to Closed

#10 - 04 May 2024 16:26 - Ryo Nozaki

- Project changed from 38 to Asteer (Thailand) Co., Ltd.
- Parent task set to #571

Files

|                                                                            |         |             |                   |
|----------------------------------------------------------------------------|---------|-------------|-------------------|
| Layout Drawing.pdf                                                         | 211 KB  | 07 Oct 2023 | Atchai Konthong   |
| Handy terminal application system specifications Documentation EN Blue.pdf | 1.15 MB | 07 Oct 2023 | Atchai Konthong   |
| POKAYOKE_PALLET_REPLACEMENT.zip                                            | 4.74 MB | 19 Oct 2023 | Santi Srichankaew |
| BT-LR01 Read data.gxw                                                      | 1.09 MB | 02 Nov 2023 | Santi Srichankaew |
| BT-LR01 Read data.gxw                                                      | 1.09 MB | 23 Nov 2023 | Santi Srichankaew |