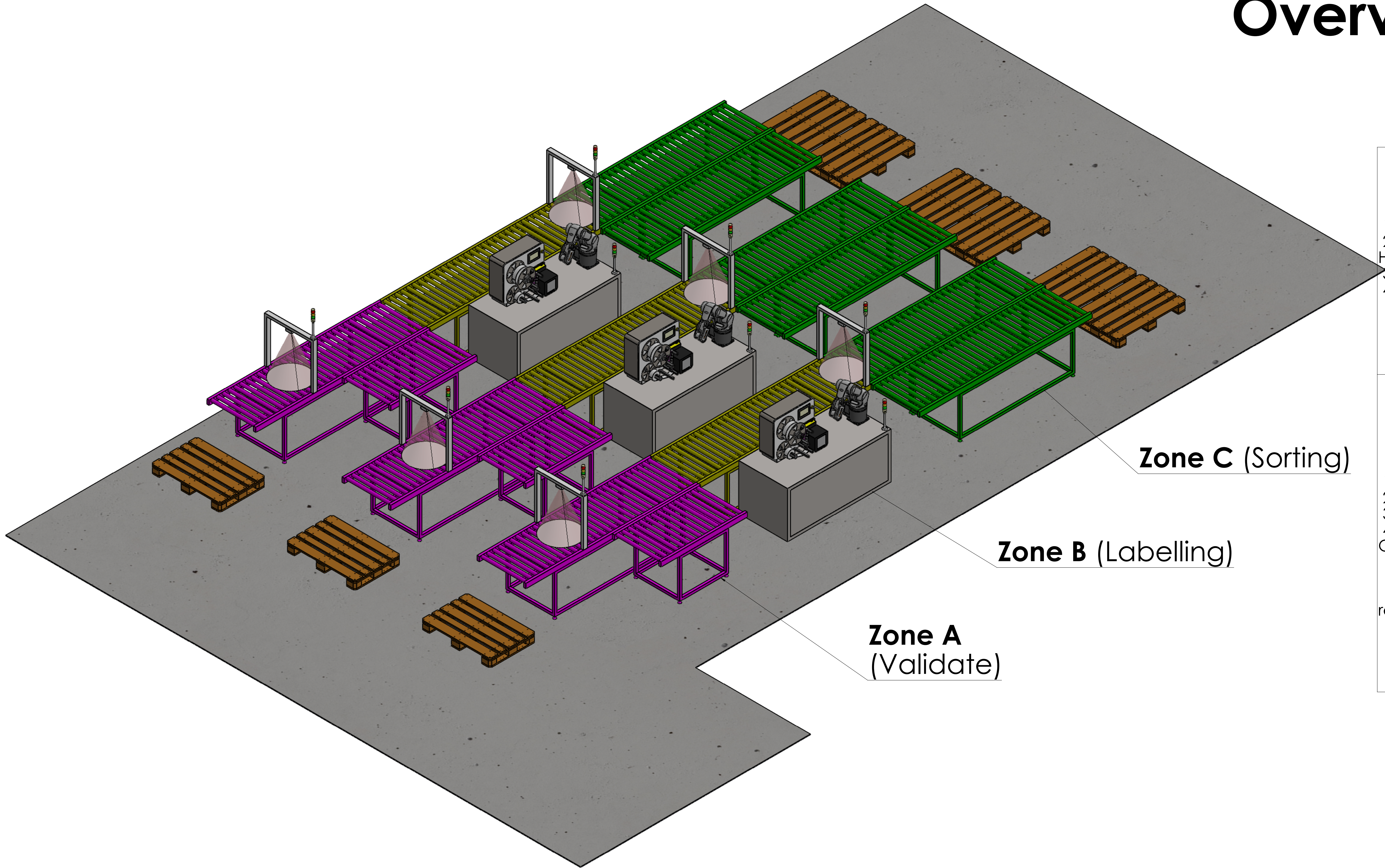


Overview Receiver



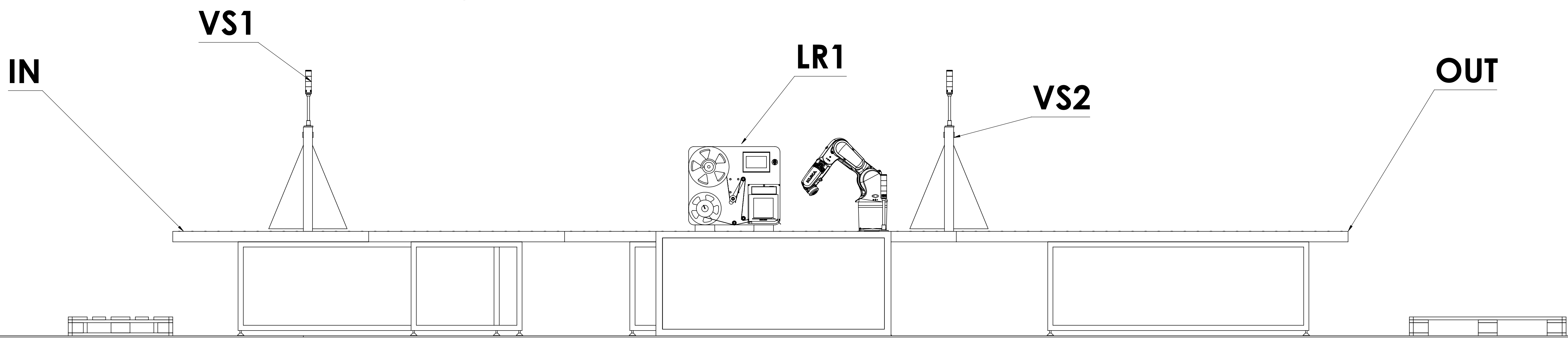
- ZoneA**
- 1. Received from forwarder
 - 2. Load to conveyor by pallet and auto scan HAWB
 - 3. Scan supplier label and auto RT
 - 4. Varidate Supplier label
 - 4.1 Success : Next to ZoneB
 - 4.2 Failed : Reject to Human recheck

- ZoneB**
- 1. Received from ZoneA
 - 2. Auto print RT detail on packaging
 - 3. Labelling with robot & zebra ze500 (LR1)
 - 4. Varidate Label Type1 or Type2 or Other&Unknow
 - 4.1 Type1 : Next to **ZoneC Type1**
 - 4.2 Type2 : Next to **ZoneC Type2**
 - 4.3 Other&Unknow : Reject to Human recheck

Zone C (Sorting)

Zone B (Labelling)

Zone A (Validate)



VS = Vision Camera (**KEYENCE**)
L = Labelling Machine with Stand (**Zebra ZE500**)
R = Robot Arm (**KUKA KR4 R600**)

KEYENCE

KUKA

ZEBRA

| | | | | | | |
|---|-----------|-----------|--------------------------------------|----------------------|--|--------------|
| TOLERANCE DIMENSIONS SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: UNLESS SPECIFIED | | DATE: | REVISION AND BREAK SHOWN SHEET | DO NOT SCALE DRAWING | | REVISION |
| NAME | SIGNATURE | DATE | | TITLE: | | |
| DESIGN | | | | | | |
| CHIEF | | | | | | |
| APPROV | | | | | | |
| INFO | | | | | | |
| D.A. | | | | | | |
| | | MATERIAL: | | CHIEF'S SIGNATURE | | |
| | | WEIGHT: | | F-Received2 | | A0 |
| | | | | SCALE: 20 | | SHEET 1 OF 2 |

16.00 M

10.00 M

8.00 M

0.80M

| | | | | | | | |
|---|--|--|--|--|--|-----------|--|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: <u> </u> | | DESIGN AND DETAIL SHAP FOCUS | | DO NOT SCALE DRAWING | | REVISION: | |
| DRAWN BY: <u> </u> CHECKED BY: <u> </u> APPROVED BY: <u> </u> MATERIAL: <u> </u> MEQ: <u> </u> D.A. <u> </u> | | NAME: <u> </u> SIGNATURE: <u> </u> DATE: <u> </u> | | TITLE: <u> </u> CWSG NO: <u> </u> F-Received2 SCALE: 1:50 SHEET 2 OF 2 | | A0 | |