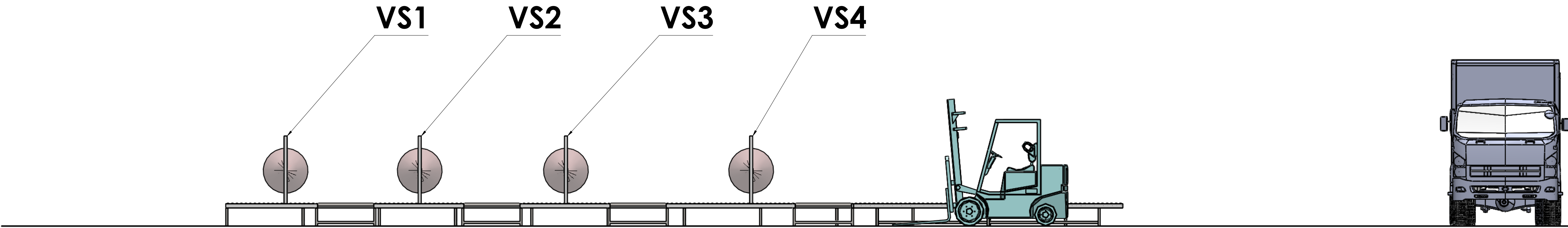
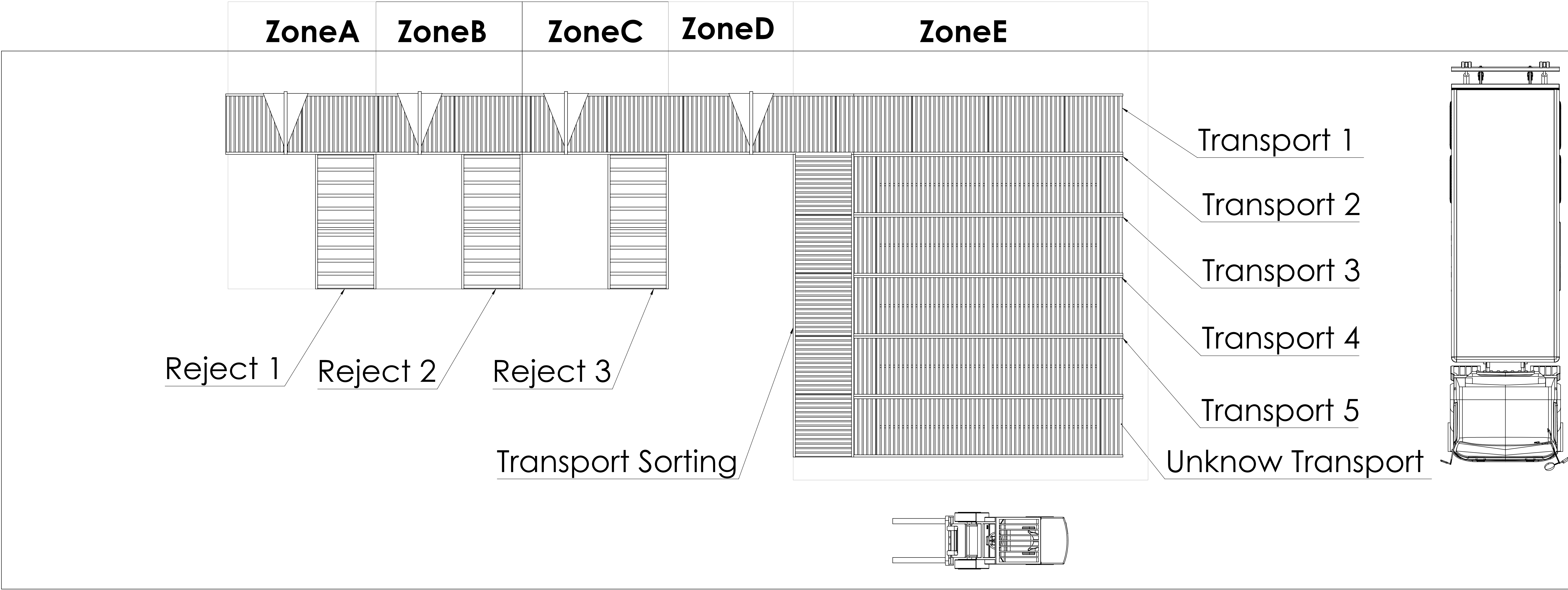


# Overview Shipping



**VS** = Vision Camera (**KEYENCE**)



## ZoneA

1. Received invoice from planner
2. Received finished good from BU and move
3. Separate FG by item and invoice
4. Attached HAWB from forwarder
5. Auto validate invoice Step1 at VS1
6. **VS1** Validate
  - 6.1 Success : Next to **ZoneB**
  - 6.2 Failed : Next to Reject for Human Check

## ZoneB

1. Received from ZoneA
2. Auto validate invoice Step2 at VS2
3. VS2 Validate
  - 3.1 Success : **ZoneC**
  - 3.2 Failed : Next to Reject for Human Check

## ZoneC

1. Received from ZoneB
2. Auto validate invoice Step3 at VS3
3. VS3 Validate
  - 3.1 Success : **ZoneD**
  - 3.2 Failed : Next to Reject for Human Check

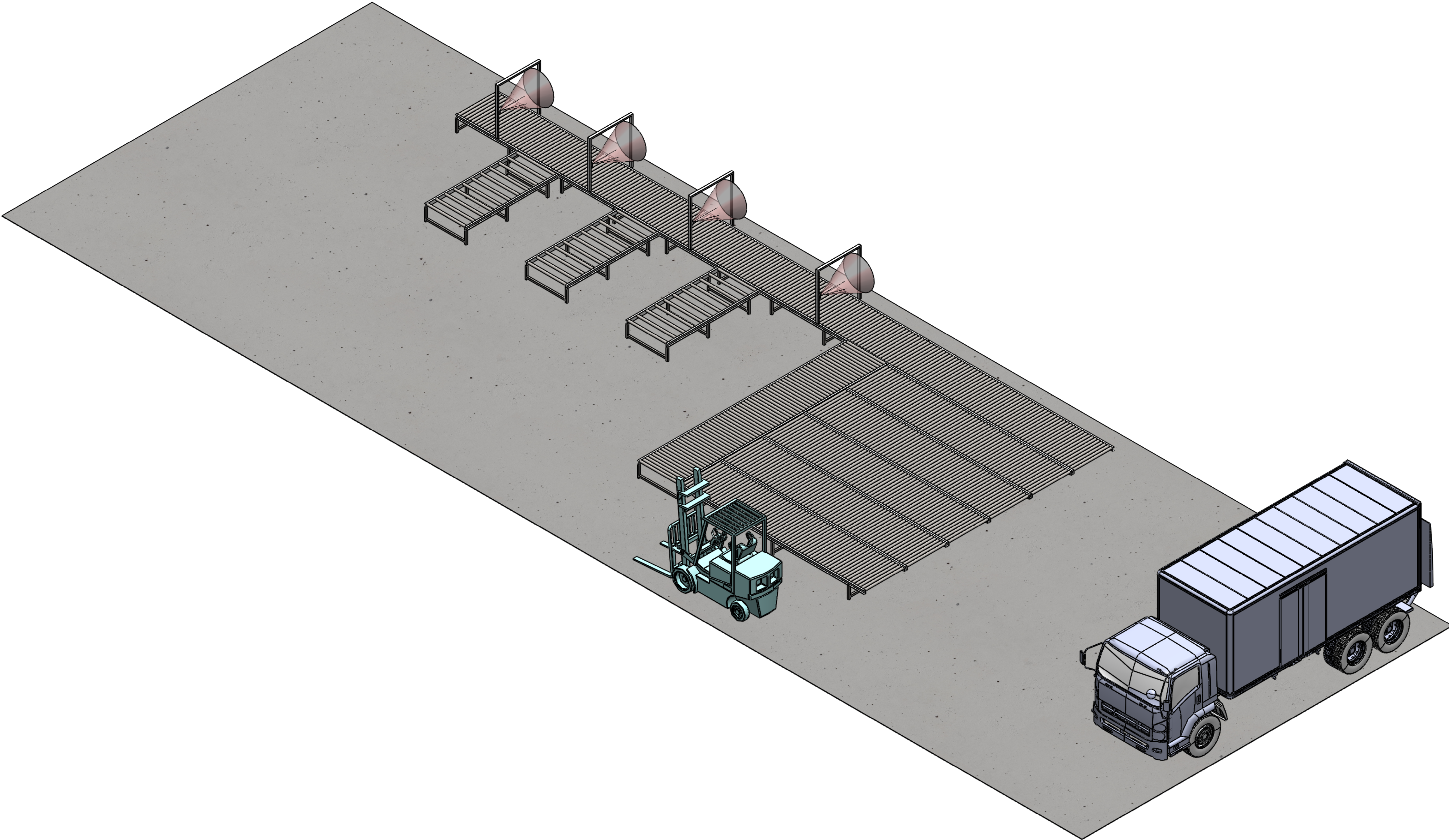
## ZoneD

1. Received from ZoneC
2. Auto validate invoice for Transport at VS4
3. VS4 Validate
  - 3.1 Success : Next to **ZoneE Transport 1-5**
  - 3.2 Failed : Next to **ZoneE Unknow transport** (Human Recheck)

F-Shipping		A0	
SCALE: 1:1		SHEET 1 OF 3	



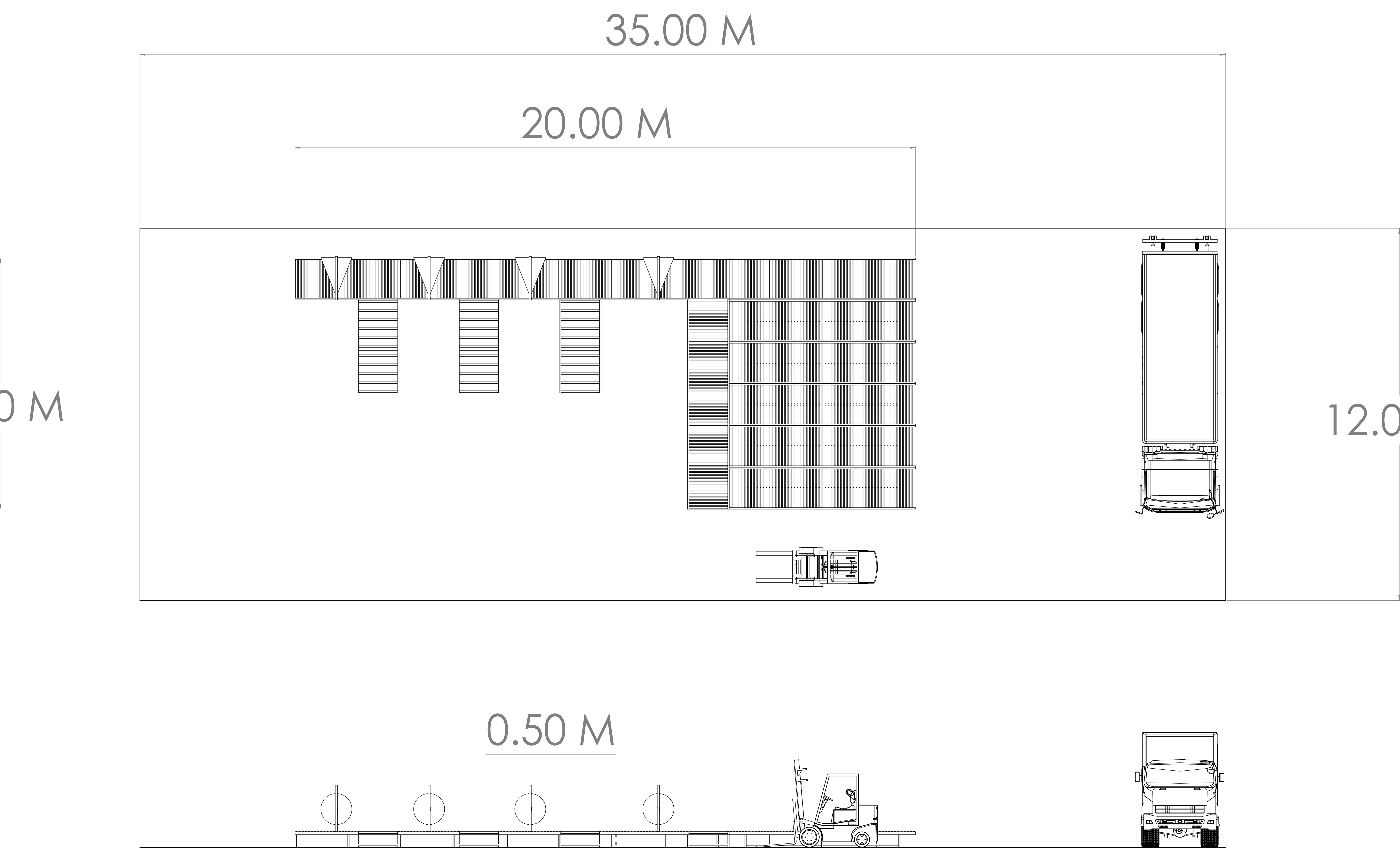
# Overview Shipping



TOLERANCES UNLESS SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: UNLESS SPECIFIED TOLERANCES: FRACTIONAL: DECIMAL: ANGULAR:				FINISH		DETAILS AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
NAME		SIGNATURE		DATE				FILE:			
DRAWN:											
CHECKED:											
APPROVED:											
MFG											
DIA											



Dimension



TOLERANCES UNLESS SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: UNLESS SPECIFIED				FINISH		TOLERANCE AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN				NAME	SIGNATURE	DATE		TITLE			
CHECKED											
APPROVED											
MATERIAL											
SCALE											