Addition program record data to CF-Card Project installation report for IEMT

Made for: isuzu engine manufacturing co.(Thailand) ltd.
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Installation report 20/01/2024 (MC30OP80)

Installation Ethernet-Hub and wiring power SR-X300

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Addition program record data to CF-Card

Definition of each information

Column format data

1	2	3	4	5	6	7	8
211101	084500	SN0000001	30	80	1	1	1
211101	084501	SN0000002	30	80	2	2	2
211101	084502	SN0000003	30	80	1	3	1
211101	084503	SN0000004	30	80	1	1	2
211101	084504	SN0000005	30	80	1	1	2
211101	084505	SN0000006	30	80	1	1	1
211101	084506	SN0000007	30	80	1	1	1
211101	084507	SN0000008	30	80	1	1	1
211101	084508	SN0000009	30	80	1	1	1
211101	084509	SN0000010	30	80	1	1	1

1. Date [231101 : 23 (Year) 11 (Month) 01 (Day)]
2. Time [084500 : 08 (Hr.) 45 (Min.) 00 (Sec.)]
3. Serial Number [Ref. Part Number]
4. Line MC [30 : Line MC30]
5. OP [80 : OP-80]
6. Mode [1 : Auto , 2 : Manual]
7. Event definition [01: Start, 02: Load, 03: Finish process, 05: unload, 08: alarm, 09: cycle stop
8. Result 1:OK 2:NG

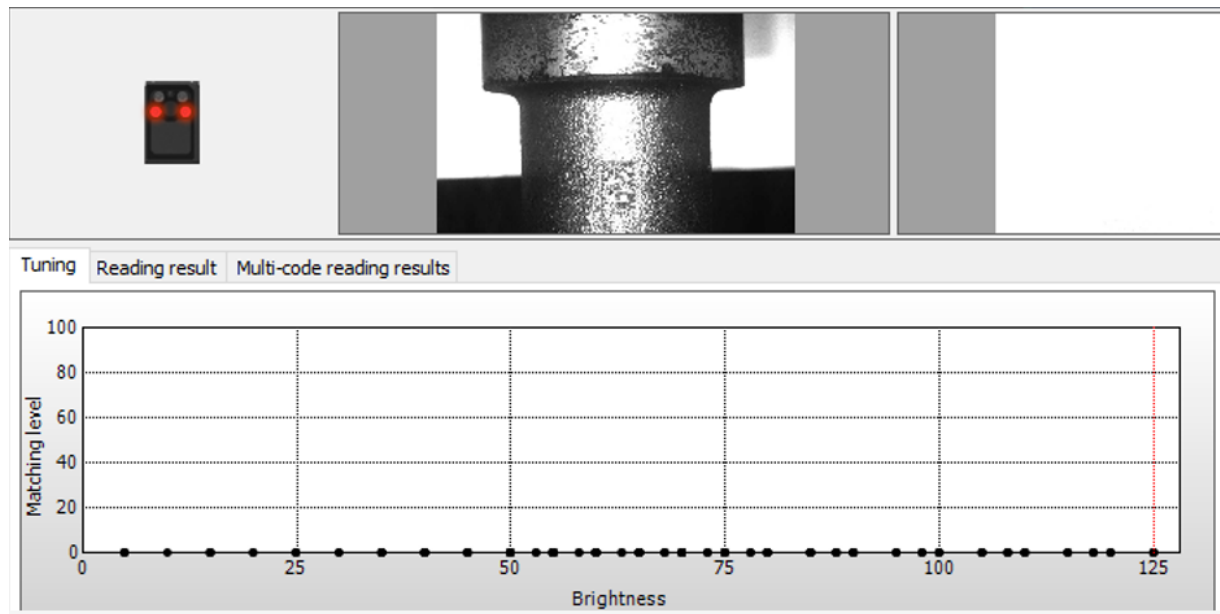**Specification**

6

240120 - Notepad
File Edit Format View Help

```
240120 154700 ER 30 80 01 03 01
240120 154832 ER 30 80 01 05 01
240120 154836    30 80 01 02 01
240120 154856 ER 30 80 01 03 01
240120 155028 ER 30 80 01 05 01
240120 155031    30 80 01 02 01
240120 155051 ER 30 80 01 03 01
240120 155224 ER 30 80 01 05 01
240120 155227    30 80 01 02 01
240120 155247 ER 30 80 01 03 01
240120 155536 ER 30 80 01 05 01
240120 155540    30 80 01 02 01
240120 155600 ER 30 80 01 03 01
240120 155734 ER 30 80 01 05 01
240120 155738    30 80 01 02 01
240120 155758 ER 30 80 01 03 01
240120 155932 ER 30 80 01 05 01
240120 155936    30 80 01 02 01
240120 155955 ER 30 80 01 03 01
240120 160129 ER 30 80 01 05 01
240120 160133    30 80 01 02 01
240120 160153 ER 30 80 01 03 01
240120 160327 ER 30 80 01 05 01
240120 160331    30 80 01 02 01
240120 160351 ER 30 80 01 03 01
240120 160645 ER 30 80 01 05 01
240120 160649    30 80 01 02 01
240120 160709 ER 30 80 01 03 01
240120 160917 ER 30 80 01 05 01
240120 160920    30 80 01 02 01
240120 160940 ER 30 80 01 03 01
240120 161137 ER 30 80 01 05 01
240120 161141    30 80 01 02 01
240120 161200 ER 30 80 01 03 01
```

Result after addition program

Installation report 20/01/2024 (MC3OOP80)

The problem of reading Serial part error is caused by the SR-X300 camera's reading being unable to read. Due to problems with tuning We'll be in touch with Keyence to help with tuning again next week.