

*Addition program record data to CF-Card Line MC30 OP80
Made for Isuzu Engine Manufacturing (Thailand) Co.,Ltd.*

TOMAS TECH CO., LTD.

*Design : Nattapol Po-eam
(IoT Engineer)*

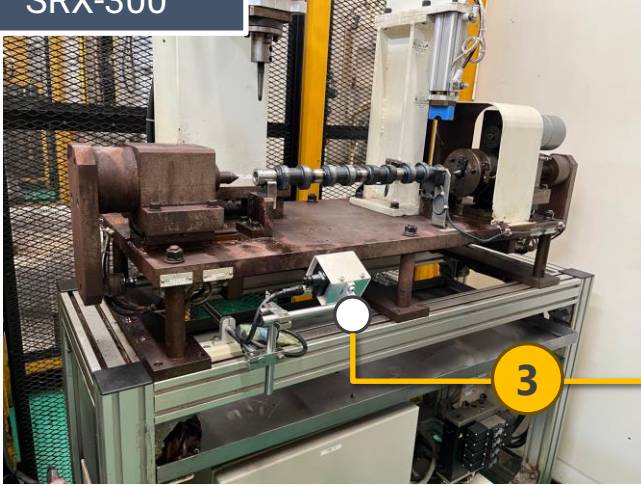
| Agenda

- ▶ System configuration
- ▶ Definition of each information
- ▶ Storage map format

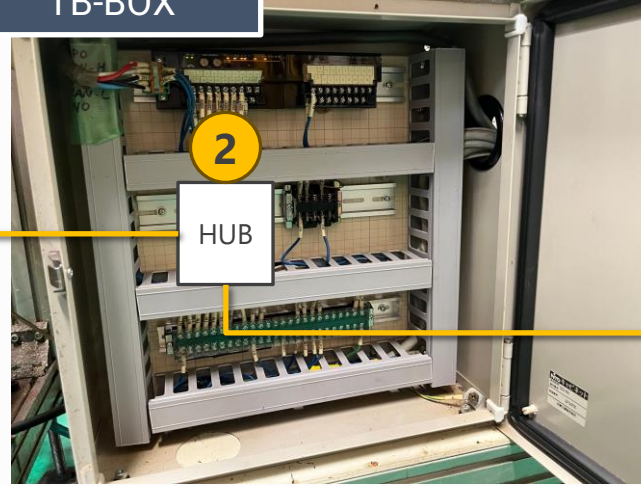
System configuration

| System configuration

SRX-300



TB-BOX



Main Control



1. Wiring the LAN cable from the main control cabinet by connecting from the Omron CJ2M CPU to the TB-Box cabinet.
2. Add an Ethernet hub to connect the SRX-300 to the Omron CJ2M CPU.
3. Connect the SRX-300 LAN cable to the Hub.

Definition of each information

Definition of each information

Column format data







1	2	3	4	5	6	7	8	9	10
211101	084500	SN00000001	30	80	1	1	1	12.34	12.34
211101	084501	SN00000002	30	80	2	2	2	12.34	12.34
211101	084502	SN00000003	30	80	1	3	1	12.34	12.34
211101	084503	SN00000004	30	80	1	1	2	12.34	12.34
211101	084504	SN00000005	30	80	1	1	2	12.34	12.34
211101	084505	SN00000006	30	80	1	1	1	12.34	12.34
211101	084506	SN00000007	30	80	1	1	1	12.34	12.34
211101	084507	SN00000008	30	80	1	1	1	12.34	12.34
211101	084508	SN00000009	30	80	1	1	1	12.34	12.34
211101	084509	SN00000010	30	80	1	1	1	12.34	12.34

1. Date [231101 : 23 (Year) 11 (Month) 01 (Day)]
2. Time [084500 : 08 (Hr.) 45 (Min.) 00 (Sec.)]
3. Serial Number [Ref. Part Number]
4. Line MC [30 : Line MC30]
5. OP [80 : OP-80]
6. Mode [1 : Auto , 2 : Manual]
7. Event definition [01: Start, 02: Load, 03: Finish process, 05: unload, 08: alarm, 09: cycle stop
8. Result 1:OK 2:NG
9. Data result 1
- 10.Data result 2

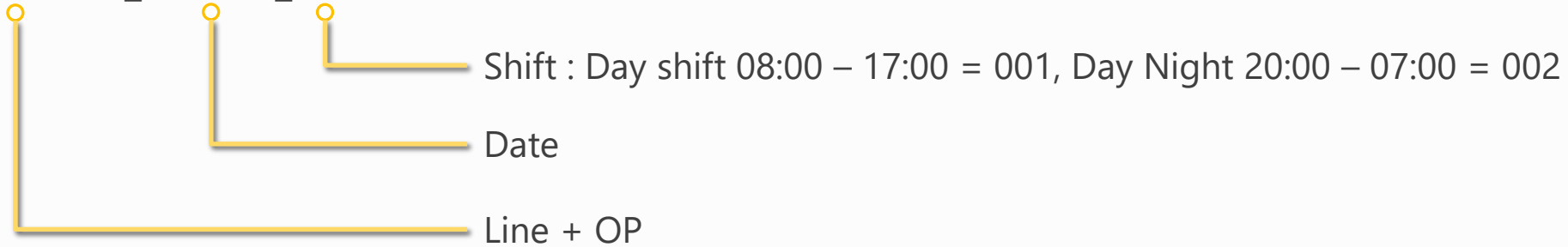
Storage map format

| Storage map format

CSV Format

 MC30OP80_231116_001	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
 MC30OP80_231116_002	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
 MC30OP80_231117_001	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
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 MC30OP80_231118_001	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB
 MC30OP80_231118_002	16-Nov-23 3:32 PM	Microsoft Excel C...	1 KB

MC30OP80_231116_001



Thank you

*Design : Nattapol Po-eam
(IoT Engineer)*

| Proposals that only we can make

With a wide range of **"Soft" x "Hard" solutions**, which is our strength,
We will solve problems in various situations at manufacturing and distribution sites.



Picking System



Handy terminal System / Tablet System



RFID System



Monitoring / Traceability System



M/C Status										11:10
LINE1	LINE2	LINE3	LINE4	LINE5	LINE6	LINE7	LINE8	LINE9	LINE10	
LINE1	LINE2	LINE3	LINE4	LINE5	LINE6	LINE7	LINE8	LINE9	LINE10	
LINE1	LINE2	LINE3	LINE4	LINE5	LINE6	LINE7	LINE8	LINE9	LINE10	
LINE1	LINE2	LINE3	LINE4	LINE5	LINE6	LINE7	LINE8	LINE9	LINE10	
LINE1	LINE2	LINE3	LINE4	LINE5	LINE6	LINE7	LINE8	LINE9	LINE10	
LINE1	LINE2	LINE3	LINE4	LINE5	LINE6	LINE7	LINE8	LINE9	LINE10	
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LINE1	LINE2	LINE3	LINE4	LINE5	LINE6	LINE7	LINE8	LINE9	LINE10	
LINE1	LINE2	LINE3	LINE4	LINE5	LINE6	LINE7	LINE8	LINE9	LINE10	

Contact



info@tomastc.com



TH/EN: +66-81-012-6064 (Anek)
JP/TH/EN: +66-94-552-3097 (Nozaki)



TOMAS TECH



<http://www.tomastc.com>



7/1(3C) Soi Sukhumvit 103 (Udomsuk
46) Sukhumvit Bang Na, Bangkok 10260

