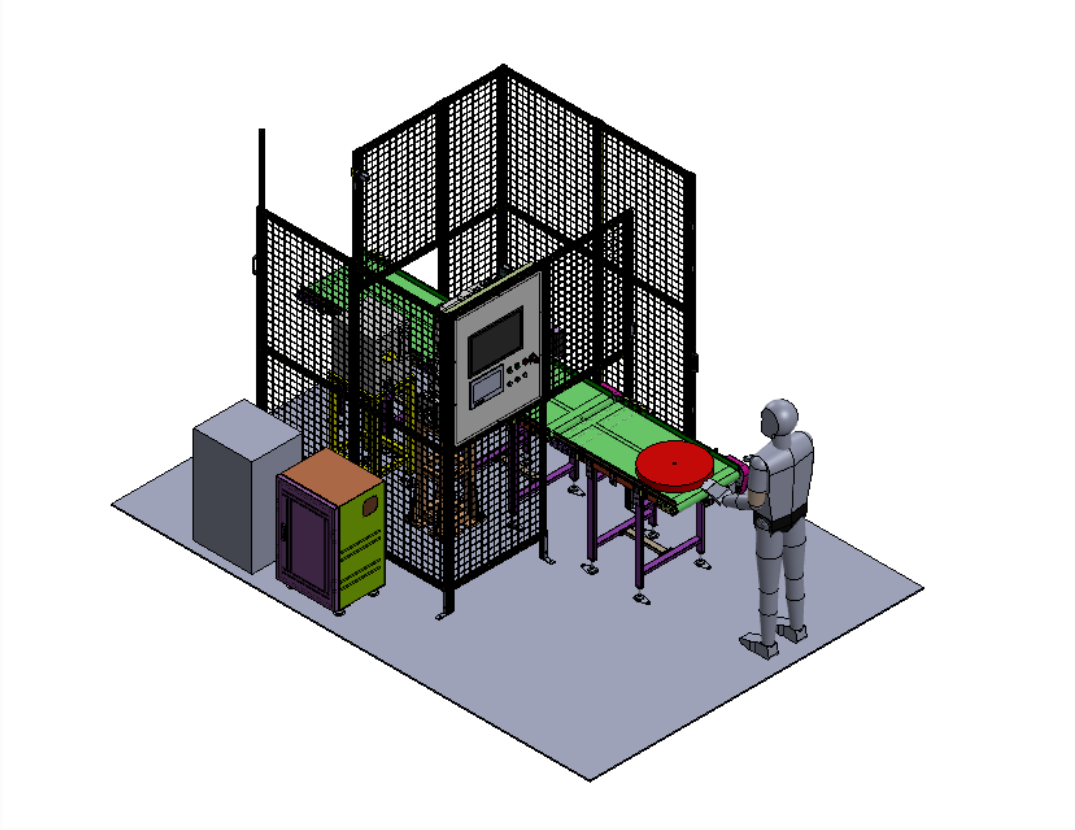
Auto label pasting machine
Made for PANASONIC AUTOMOTIVE SYSTEMS ASIA PACIFIC CO.,LTD.

TOMAS TECH CO., LTD.

Agenda

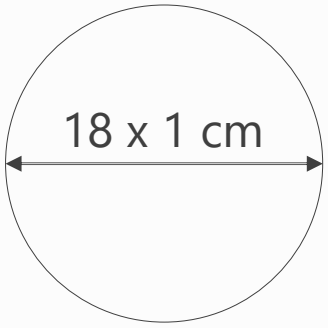
- Packet material
- Layout machine
- Process flow



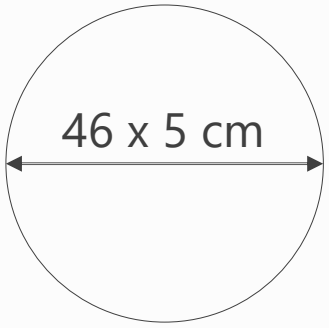
Layout machine

Packet material

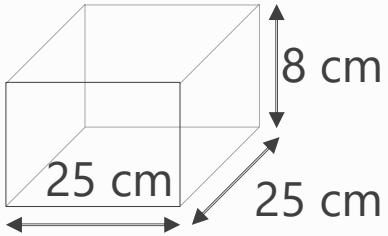
ขนาดของ Packet Material		
No.	Type	Size
1	Small Reel เล็กสุด	18x1 cm.
2	Big Reel ใหญ่สุด	46x5 cm
3	PCB	25x25x8 cm
	กล่อง	
4	-สูงสุด	38x40x26 cm
5	-กว้างสุด	41x41x5 cm
6	-ยาวสุด	27x64x21 cm
7	-เล็กสุด	19x19x5 cm



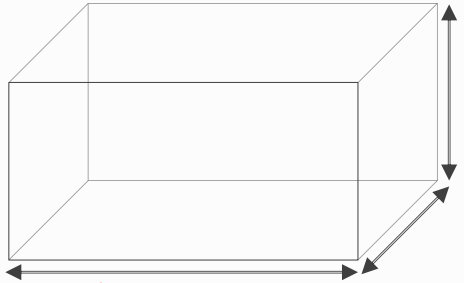
1. Small Reel



2. Big Reel



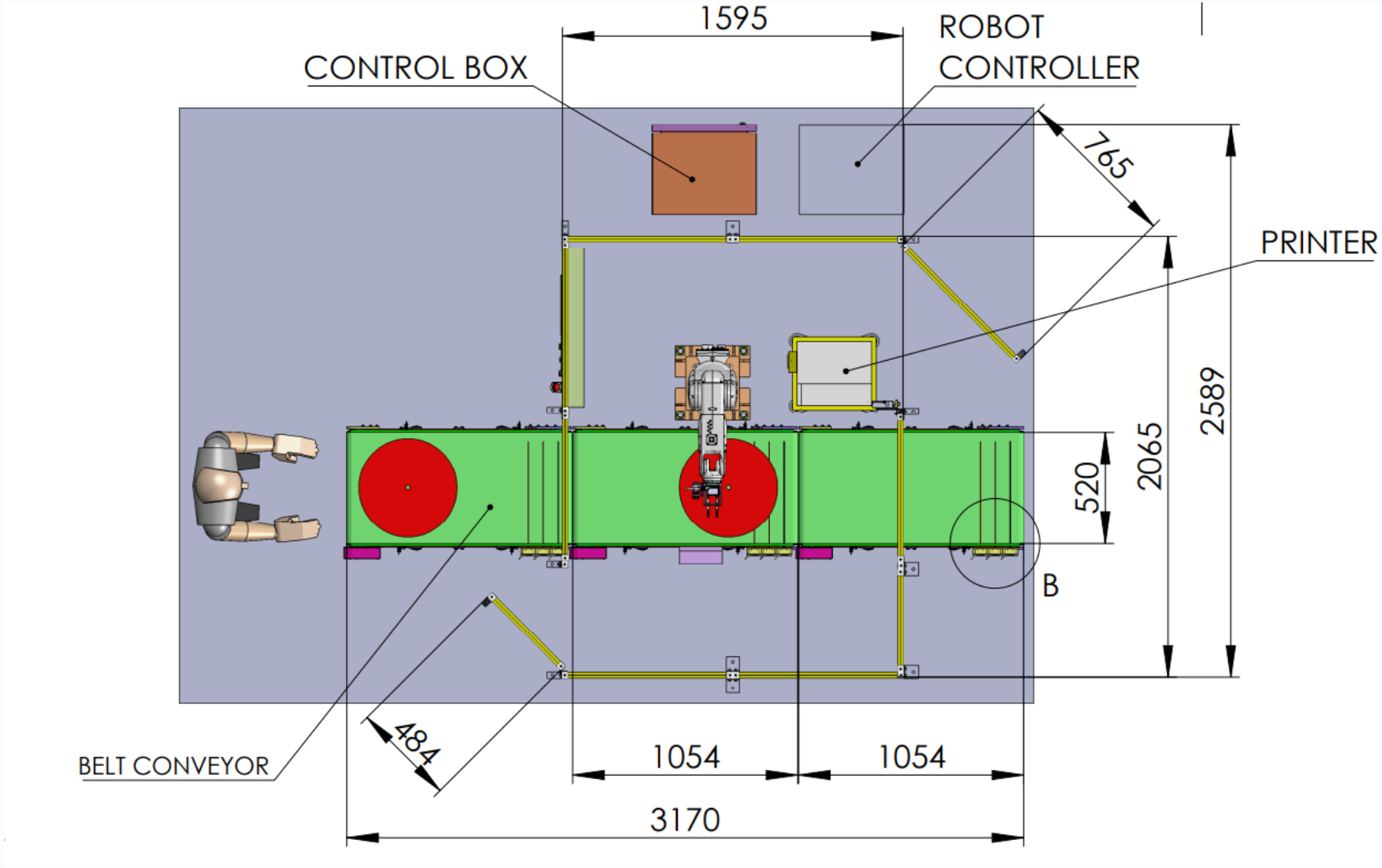
3. PCB



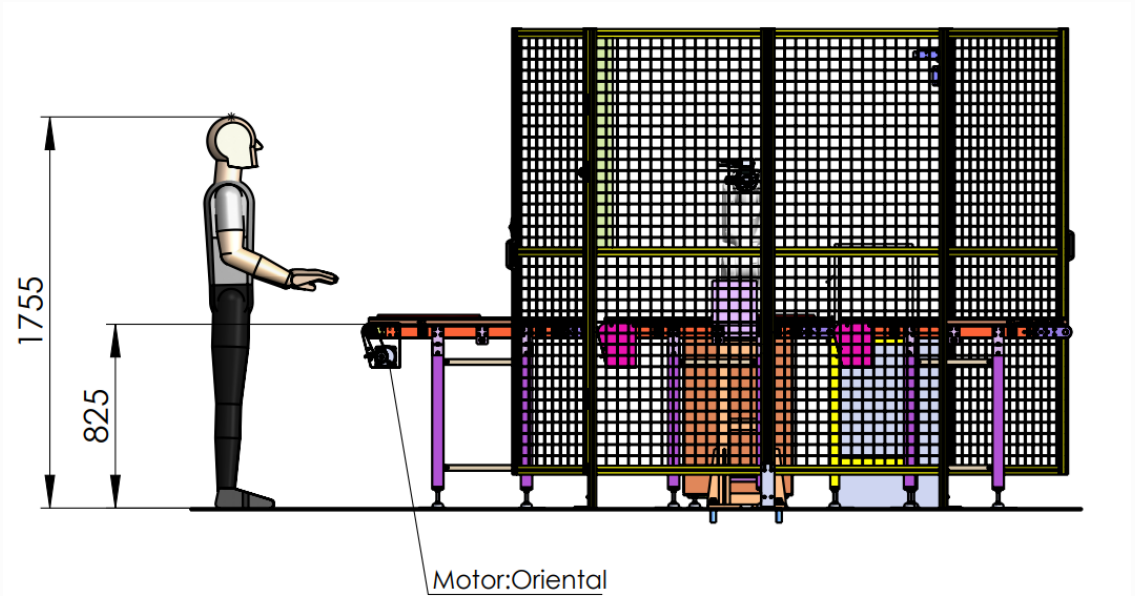
4. Box

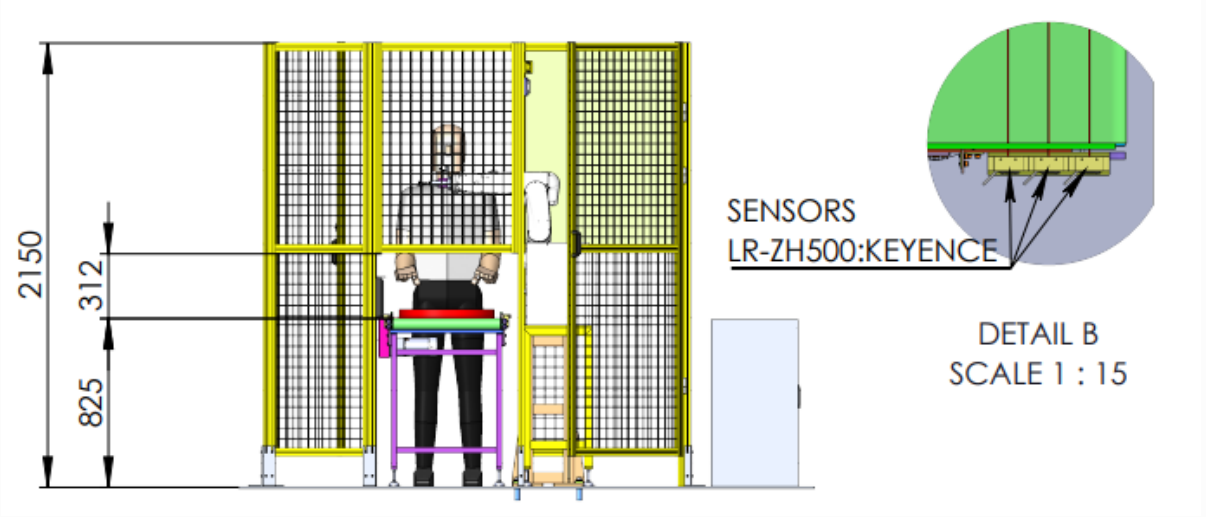
Layout machine

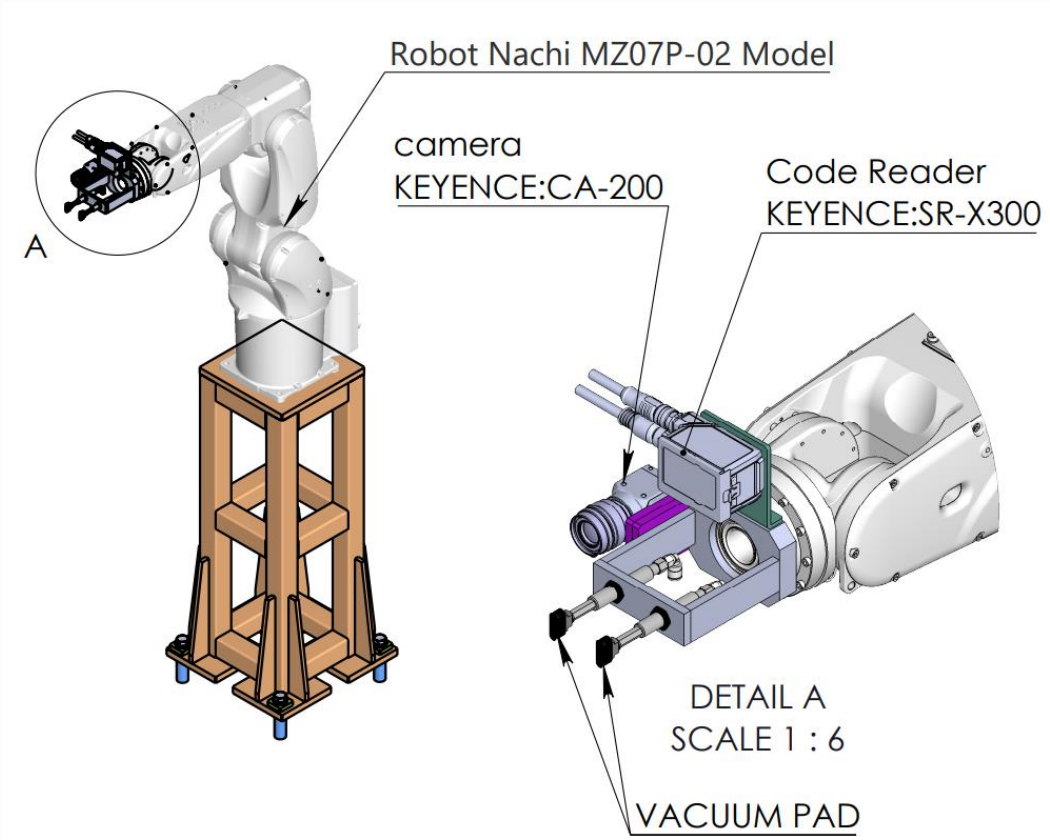
Layout machine



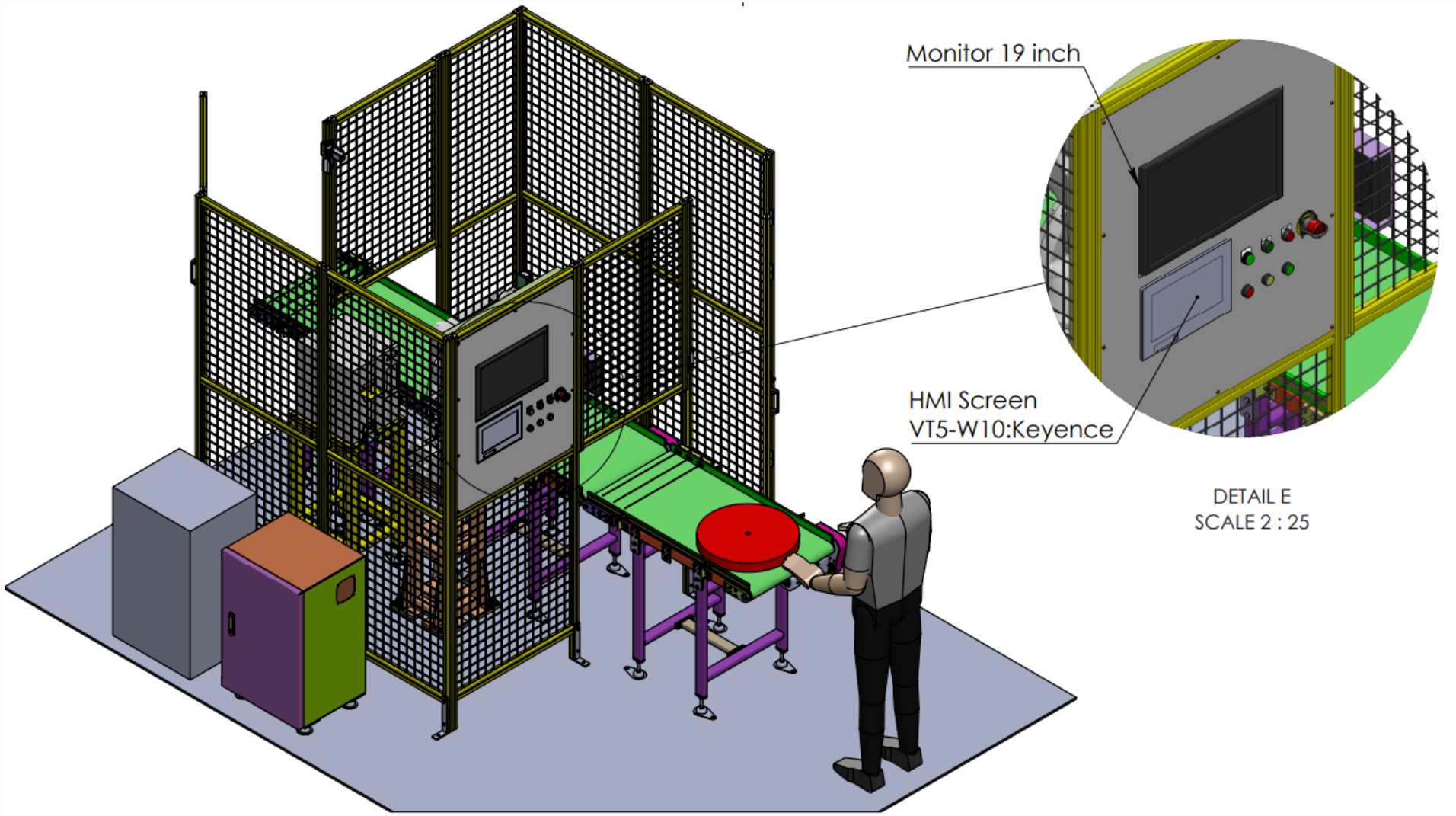
Layout machine





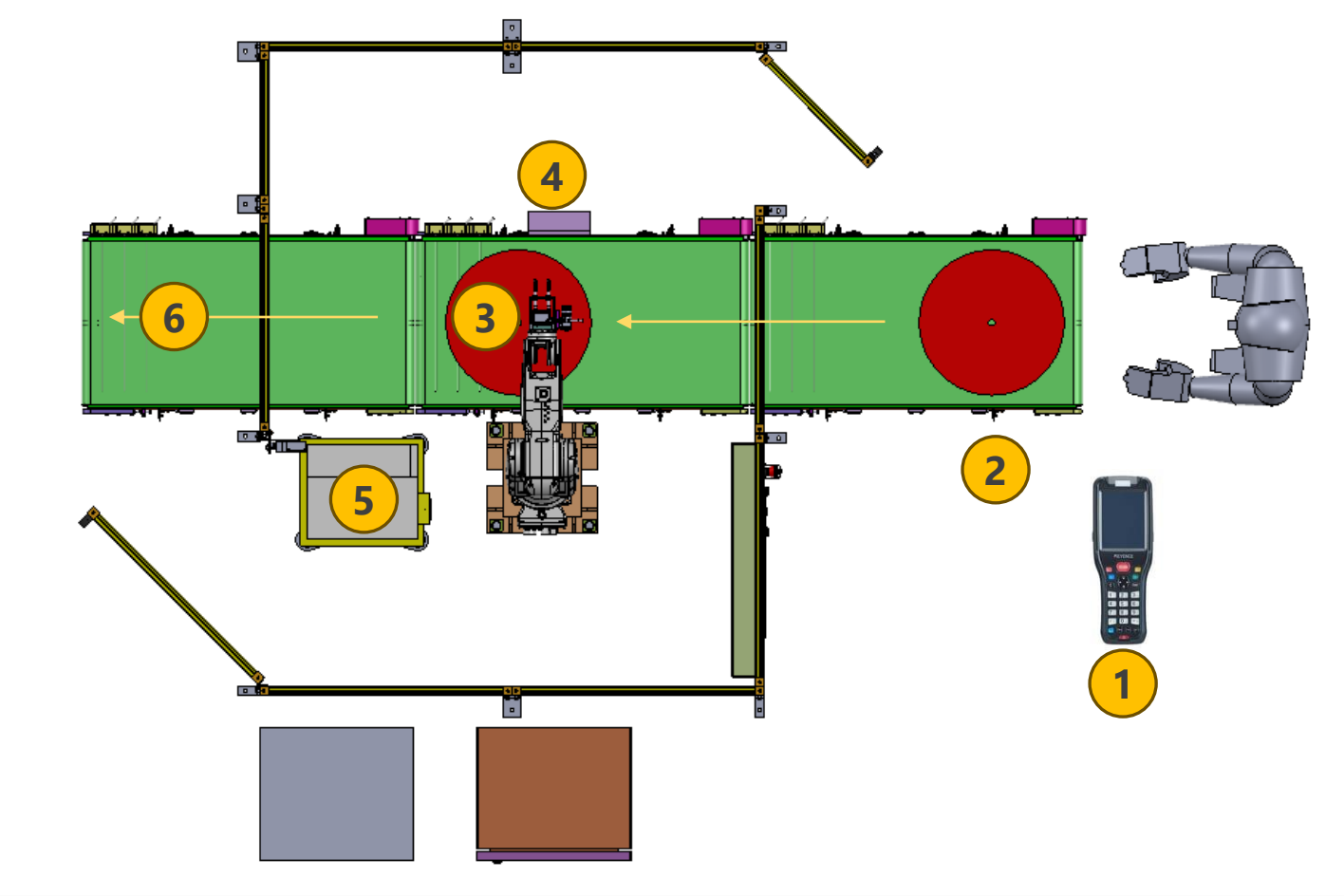


Layout machine



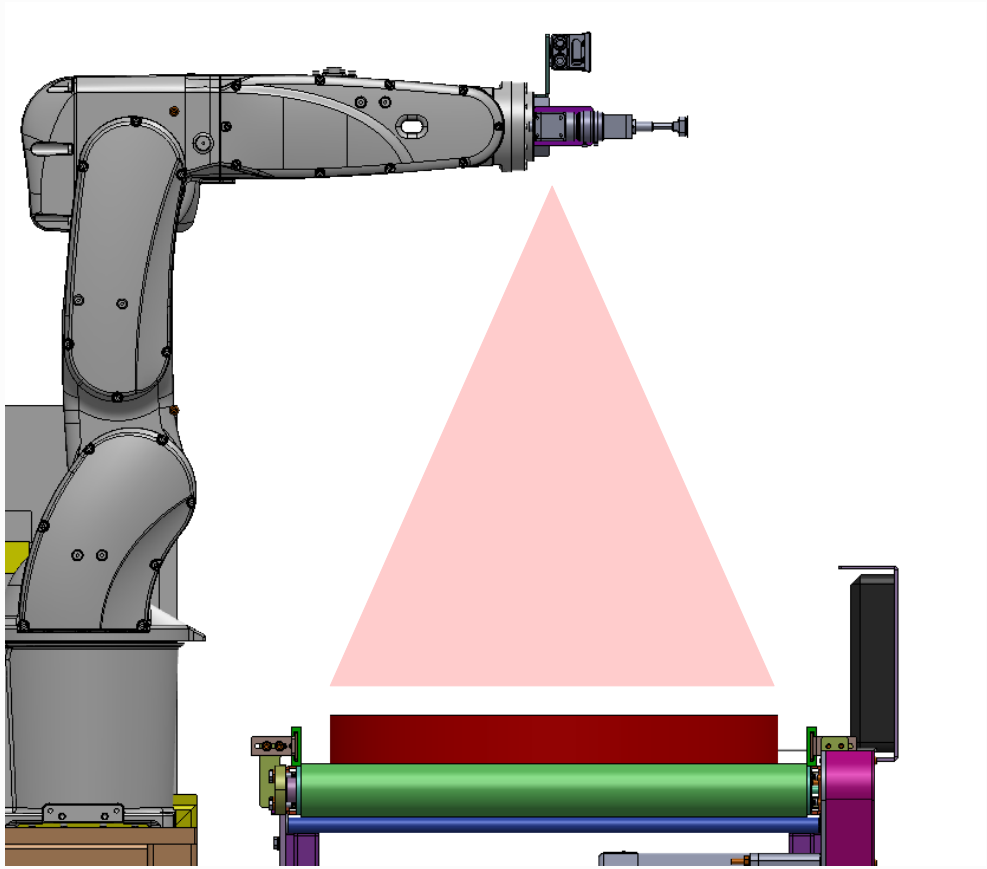
Process flow

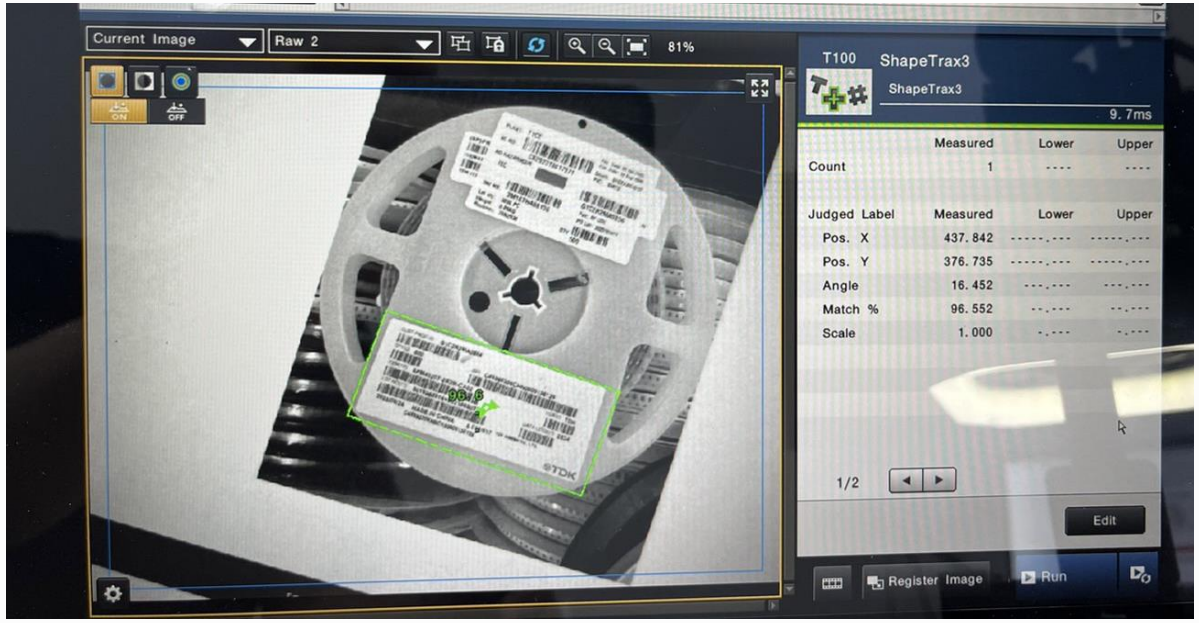
Process flow

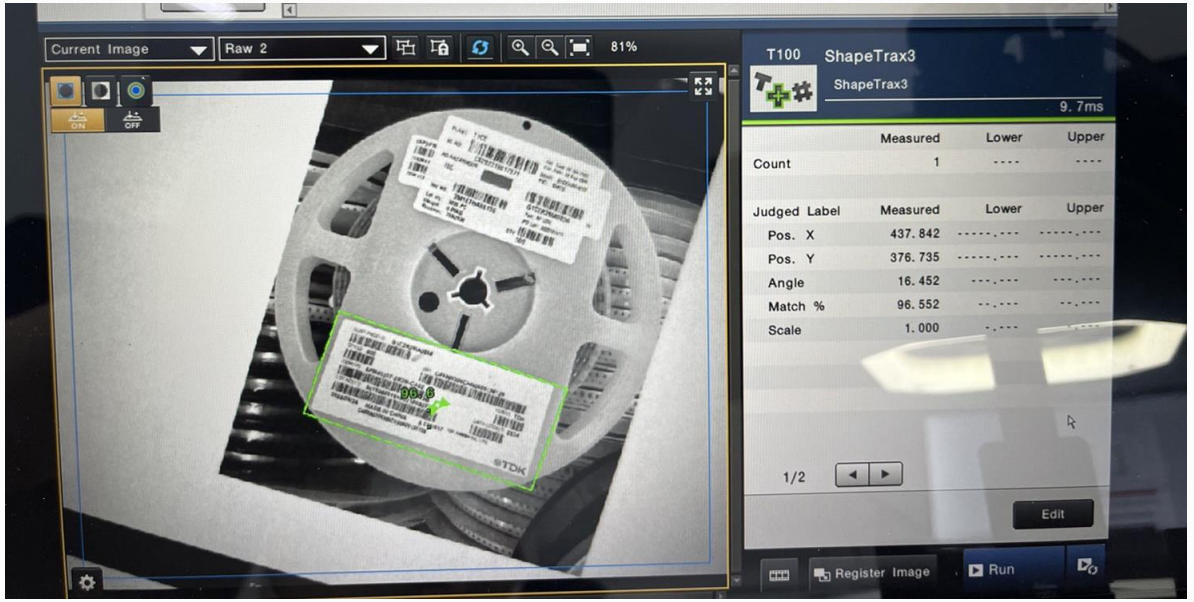


1. Use Handy scan at work for select model and send the model to the computer to print labels
2. Place the work piece on the second Conveyor, after which the Conveyor will transport the work piece to the third point.
3. When the workpiece reaches the third position, the robot will use the camera to take pictures to find the current sticker position. and make an offset from the current position to the position to be pasted
4. After the sticker is finished, the robot will lift the Z axis and rotate the SR-Reader to read the information after the sticker is finished. 3
5. In the case of a model with RFID, information will be written as well. 4
6. After data confirmation is complete, the workpiece will be sent to the load-out location. 6

Process flow







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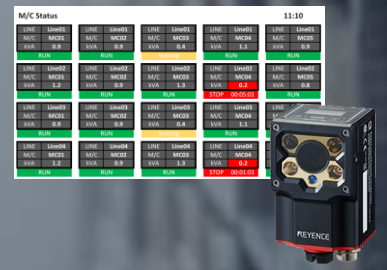
Picking System

Handy terminal System / Tablet System

RFID System



Monitoring / Traceability System

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TOMAS TECH

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